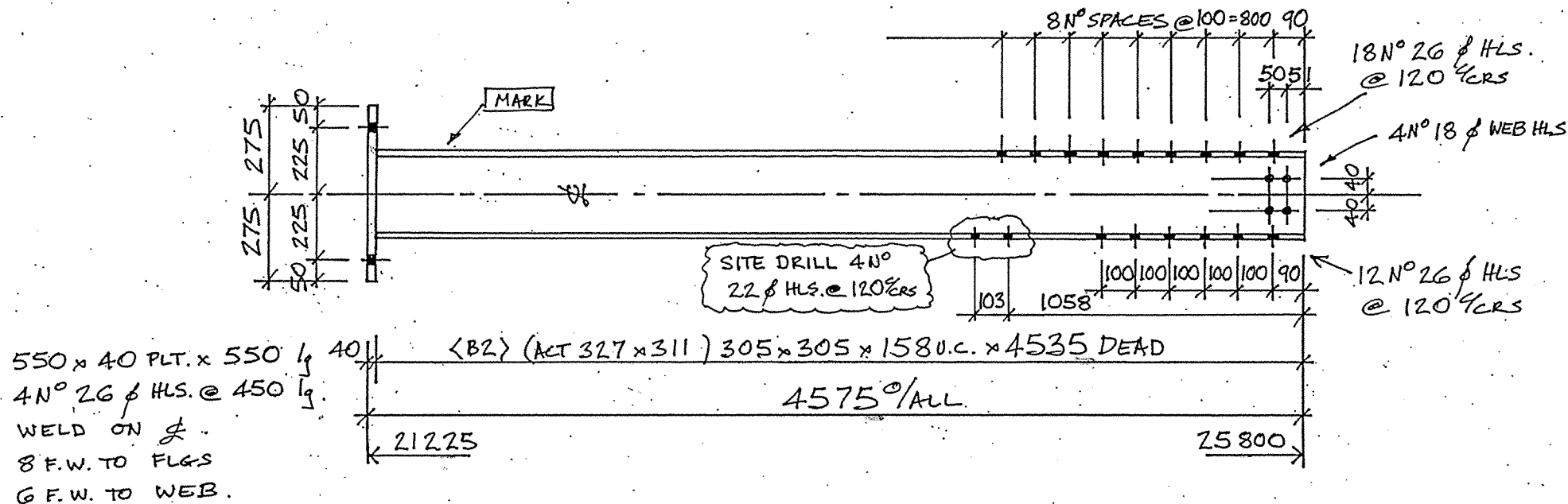


ALL SHS, RHS & CHS SECTIONS ARE GRADE  
S355JR UNLESS NOTED OTHERWISE.

ANY/ALL SITE WELDING TO L.COOPER STEEL STRUCTURE  
MUST BE DONE USING LOW HYDROGEN WELDING RODS  
(SUITABLY DRIED IN AN OVEN) OR SIMILAR



ONE N° REQD. THUS.

MKD 55/1

LEONARD COOPER LIMITED STRUCTURAL ENGINEERS



REGISTERED OFFICE  
BALM ROAD, HUMSLET  
LEEDS LS10 2JR  
TEL: 0113 2705441  
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REGISTERED No.  
167872 LONDON  
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REVISION A.

REVISION B.

REVISION C.

REVISION D

REVISION E.

ZONE ONE

FABRICATION TOLERANCES  
TO BS5950 PART 2 (U.N.O.)  
(SHOWN ON L.C. PROCEDURE  
M75-23)

CONTRACT: QUARMBY CONSTRUCTION  
WAKEFIELD WATERFRONT, BLDG 20

TITLE: COLUMNS.

SHOP BOLTS			4.6	
FINISH			8.8	
NO	TYPE	DIAL	TH	F.N.
OFF				

SHOP NOTES: (U.N.O.)  
ALL WELDS 6mm CONT. FILLET WELDS  
ALL STEEL TO BS EN 10025 GRADE S275JR  
PAINT SHOT BLAST TO SA 2.5. 1 CONT  
C400 V3 TO 80 MIC.  
IDENTIFICATION MARKS MUST BE PLACED ON  
1) TOP RIGHT HAND END OF BEAMS/MEMBERS OR  
2) COLUMNS WHERE INDICATED THUS: MARK

RELEASED FOR  
FABRICATION/ERECTION

SCALE:

DRAWN BY: *ASH*  
CHK'D BY: *ASH*

SIGNED: *ASH*  
DATE: *07/18/SW3*  
DRG No: 07/18/SW3